

Welding Inspection, Steels – WIS 5
Assessment Question Paper (MSR-AWI-1 05)

18/30

Name:LE DINH THUY.....

Answer all questions

1. What is the Arc energy for the following welding process parameters?

Amps 140, Volts 21, Travel speed 250mm/min.

 a. 0.7 KJ/mm

b. 0.6 KJ/mm

c. 0.01 KJ/mm

d. 0.7 J/mm

2. What is the effect of tempering after quenching

a. Toughness and strength are increased.

b. Toughness and strength are reduced.

c. Toughness reduced and strength increased

 d. Toughness increased and strength reduced

e. Toughness increased and hardness increased

3. What is the ratio between the leg length and the design throat thickness on a mitre fillet weld with equal leg lengths

a. 1 to 1

b. 2 to 1.

 c. 1.414 to 1.

d. All of the above it depends upon the leg length size.

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