

PLC programming languages

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graph TD; A[PLC programming languages] --> B[Textural language]; A --> C[Graphical language]; B --> D[Instruction list]; B --> E[Structured text]; C --> F[Ladder diagram]; C --> G[Functional block diagram]; C --> H[Sequential function chart];
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Textural language

Instruction
list

Structured
text

Graphical language

Ladder
diagram

Functional
block diagram

Sequential
function chart

Datong Optima Datong Plc

Richard Bailey



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