

# Maintenance Schedule

Refer to the compressor technical manual for step by step instructions on how to complete the maintenance on the new compressor. We offer complete maintenance kits for each compressor's scheduled maintenance interval.



		INTERVAL (Operating Hours)														
		50 After Commissioning	50 After Major Overhaul	At least Yearly if < 1,000 / Year	1,000	2,000	3,000	4,000	5,000	6,000	7,000	8,000	9,000	10,000	11,000	12,000 = Major Overhaul
MAINTENANCE	Check Screwed Connections	<input type="checkbox"/>	<input type="checkbox"/>													
	Oil Change (Refer to Oil Manual)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Air Filter Cartridge Replacement (Not Required on Gas Compressors)			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Check Valves					<input type="checkbox"/>										
	Check Piston Rings									<input type="checkbox"/>						<input type="checkbox"/>
	Replace Piston Pins and Piston Pin Bearings									<input type="checkbox"/>						<input type="checkbox"/>
	Replacing valves															<input type="checkbox"/>
	Check Pistons and Cylinders															<input type="checkbox"/>
	Check Drive Bearings															<input type="checkbox"/>
	Check Coupling									<input type="checkbox"/>						<input type="checkbox"/>
	Grease E-Motor Bearings (Confirm with E-Motor Manufacturer)															<input type="checkbox"/>
	Clean Condensate Separator (if Equipped)			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**\*\*All Sauer Compressors USA units require a 50 hour break-in oil change to be completed\*\***

# Air Compressor Maintenance Guide

**KJ Lindholm-Leary**



## **Air Compressor Maintenance Guide:**

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