

Occasionally the gears will slip with the teeth ends opposite each other, thereby preventing easy shifting. Should this occur, partly engage the clutch to cause the gears to mesh. The teeth should then mesh readily. This condition occurs more often when the tractor is new.

#### Running in a New Engine

A new engine should never be loaded to full capacity until it has been run for 30 hours at full load or less. Half load means approximately half the normal load with full open throttle.

All tractors and engine units are shipped from the factory with a special run-in oil in the crankcase. This oil is satisfactory for the first 20 hours of operation, after which it should be drained while the engine

is warm and replaced with a good grade of SAE 10 engine oil.

Before substituting an engine to full load, be sure it is thoroughly warmed up.

#### Stopping the Engine

When gasoline is used for fuel, the engine is stopped by reducing the speed and pulling out the engine stop button on the instrument panel.

When operating on low cost fuel, turn off the fuel from the main tank and turn on the gasoline a few minutes before stopping. This will allow the low cost fuel in the lines and carburetor bowl to be replaced by gasoline. Stopping on low cost fuel is difficult, if not impossible, after the engine has cooled.

## LUBRICATION

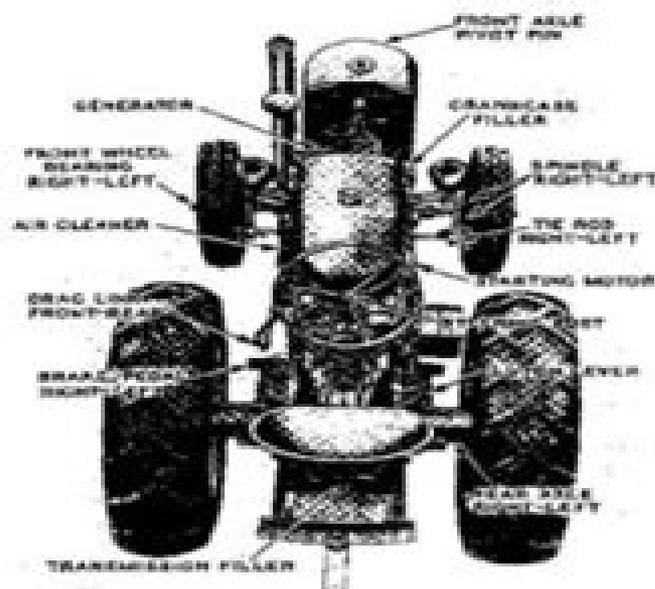


Figure 4. Lubrication—Models S and 50

# Case Sc Tractor Service Manual

**Kathleen Armour**



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