

Fig. 115—Installing Parking Pawl Spring

This clearance should be .007"-.0035".

- e. If clearance is not within the above limits, remove tool and then recheck using either the .070" or .120" steel washer furnished with the tool until the proper clearance is obtained.
  - f. When proper clearance is obtained, the thickness of steel washer used is the thickness of the bronze thrust washer required for transmission assembly.
9. After above checks are completed remove clutch assembly and thrust washer from oil delivery sleeve.
  10. Install parking lock lever shaft and apply spring assembly in case. Install small lip seal over end of parking lock lever shaft and into counter bore of case with lip of seal toward inside of case.
  11. Install flat washer and parking lock lever on end of parking lock lever shaft pushing lever onto shaft to obtain .000" to .010" clearance between lever and washer (fig. 114). Then tighten clamp screw.

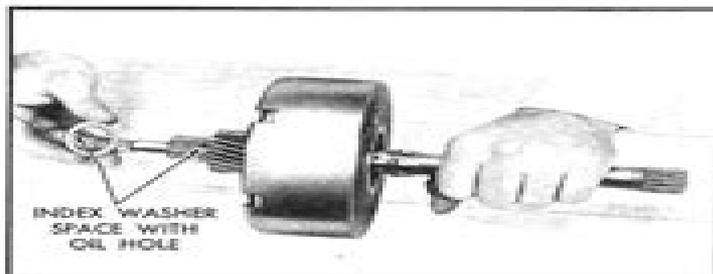


Fig. 114—Alignment of Thrust Washer Oil Slot with Shaft Oil Hole

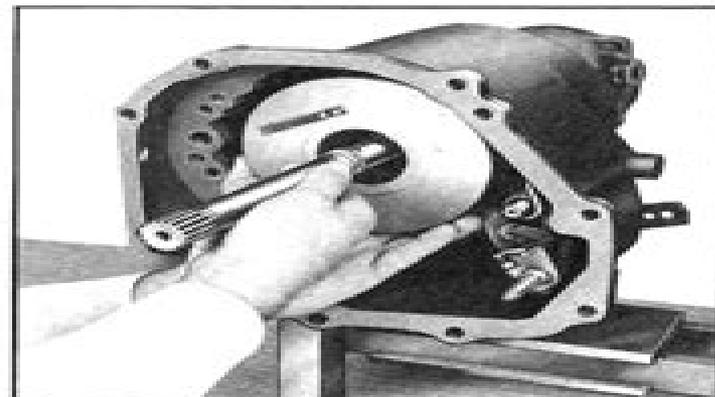


Fig. 117—Installing Unit Assembly into Case

12. Install parking lock pawl over pawl support rod and install parking pawl spring.
13. Wind up pawl spring using tool J-3353 so that spring catches on inside of case (fig. 115).
14. Install input shaft to clutch unit. Install thrust washer previously selected on reverse sun gear splines of input shaft, aligning the missing spline opening with the oil hole in reverse sun gear splines of input shaft (fig. 116).
15. Install unit assembly into case indexing input shaft pilot with pilot in output shaft and low sun gear with short pinions in planet carrier (fig. 117).
16. Install low servo piston release spring on servo piston shaft and install piston and spring into case using piston ring compressor J-3365.
17. Install low brake band over clutch drum with thin end of band toward piston.
18. Place strut guide spring over piston and an-



Fig. 118—Indexing Manual Valve with Lever

# Chevy Maintenance Manual

**General Motors Corporation. General  
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